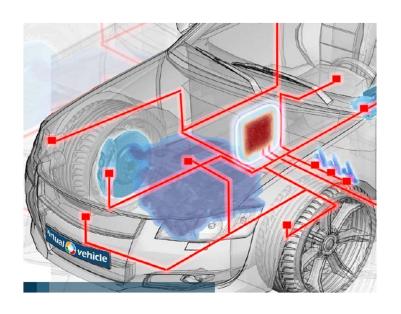
# **Embedded Systems**





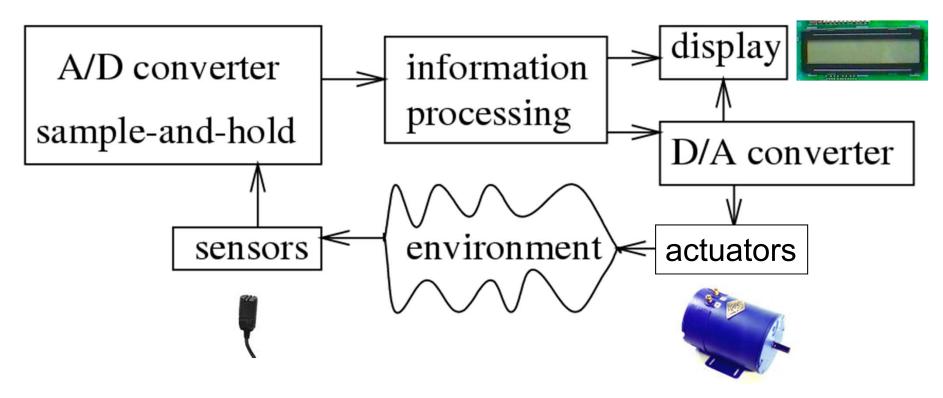
Dr. Eric Armengaud from the Virtual Vehicle Competence
Center is going to give a talk on model-based
development and test of distributed automotive
embedded systems on Tuesday, Jan. 11th.

- Automotive embedded Systems
- SW Engineering
- networks (focus FlexRay)



### **Embedded System Hardware**

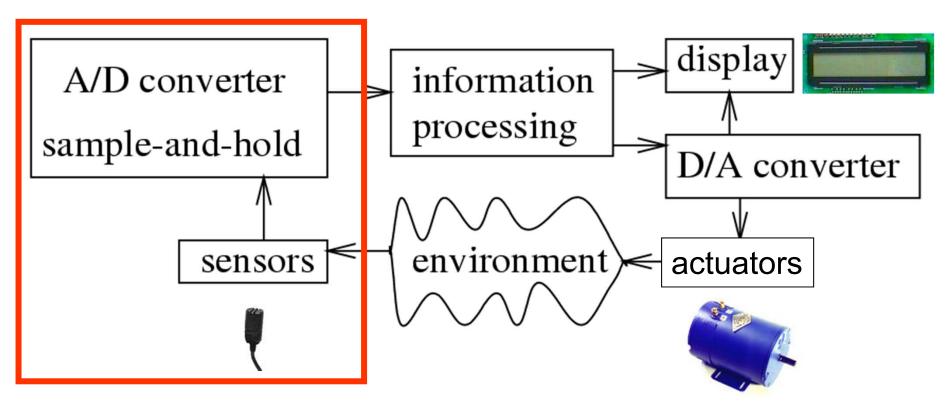
Embedded system hardware is frequently used in a loop ("hardware in a loop"):





### **Embedded System Hardware**

Embedded system hardware is frequently used in a loop ("hardware in a loop"):



### **TI Embedded Processing Portfolio**

#### **TI Embedded Processors**

Microcontrollers (MCUs)

ARM®-Based Processors

Digital Signal Processors (DSPs)

16-bit ultralow power MCUs 32-bit real-time MCUs

32-bit ARM Cortex™-M3 MCUs

ARM Cortex-A8 MPUs

DSP DSP+ARM

C6000<sup>™</sup>

video processors

OMAP™ 300MHz to >1Ghz

+Accelerator

Cache

RAM, ROM

USB, ENET,

PCIe, SATA, SPI

Floating/Fixed Point

Video, Audio, Voice,

Security, Confer.

\$5.00 to \$200.00

Multi-core DSP

Ultra Low power DSP

**MSP430**<sup>™</sup>

Up to 25 MHz

Flash
1 KB to 256 KB
Analog I/O, ADC
LCD, USB, RF

Measurement, Sensing, General Purpose

\$0.25 to \$9.00





C2000<sup>™</sup>
Delfino<sup>™</sup>
Piccolo<sup>™</sup>

40MHz to 300 MHz

Flash, RAM 16 KB to 512 KB

PWM, ADC, CAN, SPI, I<sup>2</sup>C Motor Control, Digital Power, Lighting, Ren. Enrgy

\$1.50 to \$20.00





Stellaris<sup>®</sup> ARM® Cortex™-M3

Up to 100 MHz

Flash 8 KB to 256 KB

USB, ENET MAC+PHY CAN, ADC, PWM, SPI

Connectivity, Security, Motion Control, HMI, Industrial Automation \$1.00 to \$2.00



Sitara<sup>™</sup>
ARM® Cortex<sup>™</sup>-A8
& ARM9

300MHz to >1GHz

Cache,
RAM, ROM
USB, CAN,
PCIe, EMAC
Industrial computing,
POS & portable
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\$5.00 to \$20.00





DaVinci™ C6000™

24.000 MMACS

Cache RAM, ROM

SRIO, EMAC DMA, PCIe

Telecom T&M, media gateways, base stations \$40 to \$200.00



C5000™

Up to 300 MHz +Accelerator

Up to 320KB RAM Up to 128KB ROM USB, ADC McBSP, SPI, I<sup>2</sup>C

Audio, Voice

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\$3.00 to \$10.00









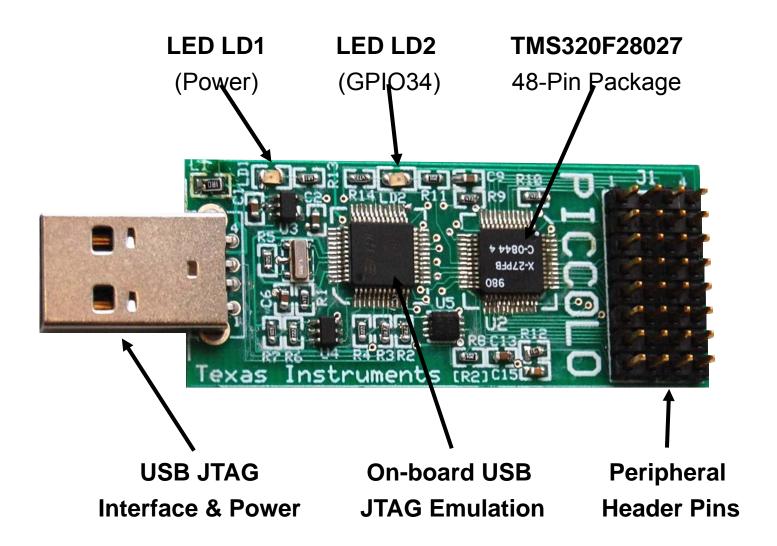
Software & Dev. Tools







#### Piccolo™ controlSTICK



### **Broad C2000 Application Base**













**Telecom Digital Power** 

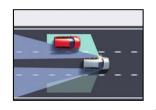












**Automotive** Radar, Electric **Power Steering** & Digital Power





**Power Line Communications** 









Consumer, **Medical &** Non-traditional



**LED Lighting** 





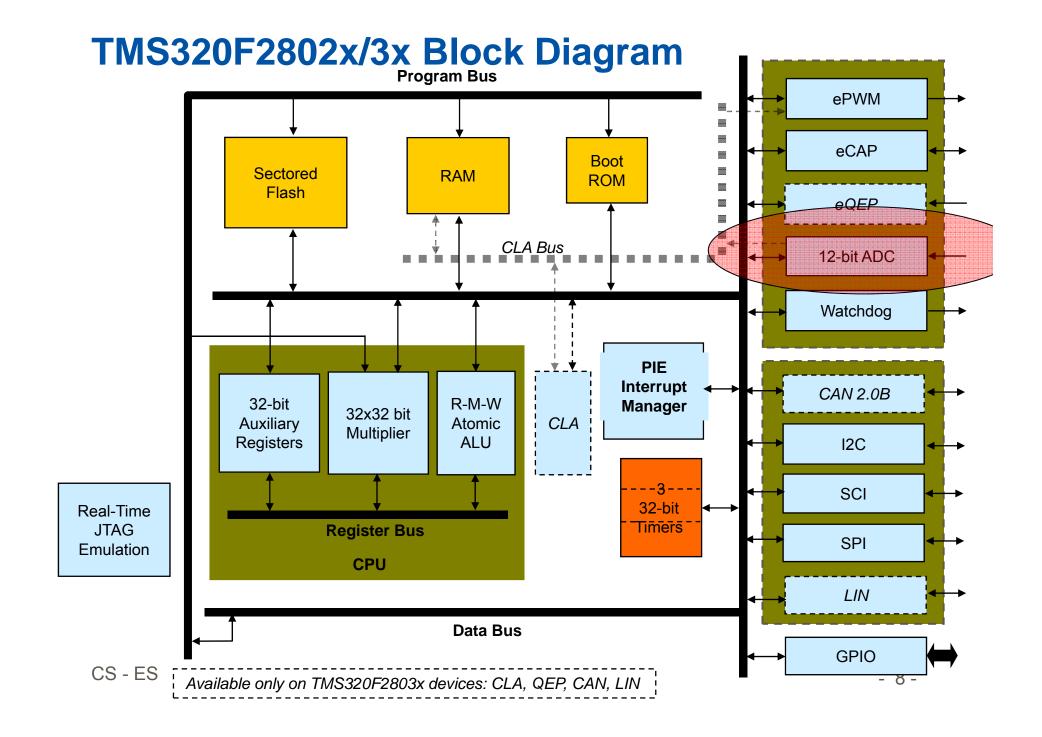




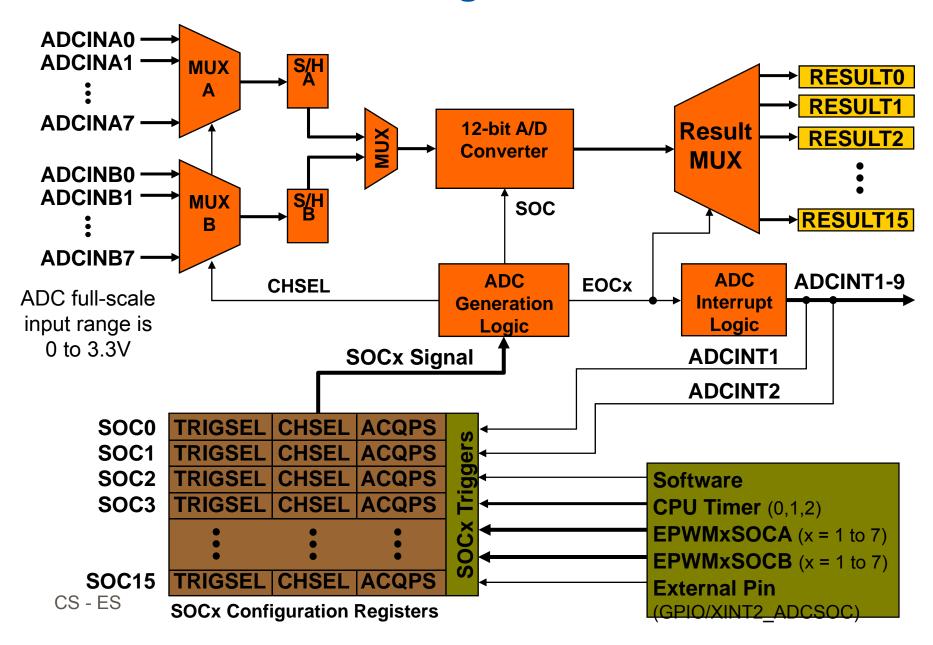








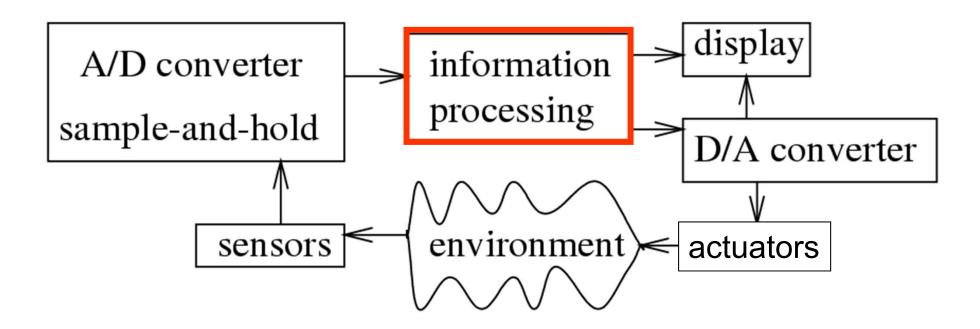
### **ADC Module Block Diagram**





### **Embedded System Hardware**

Embedded system hardware is frequently used in a loop ("hardware in a loop"):





### **CISC vs. RISC**

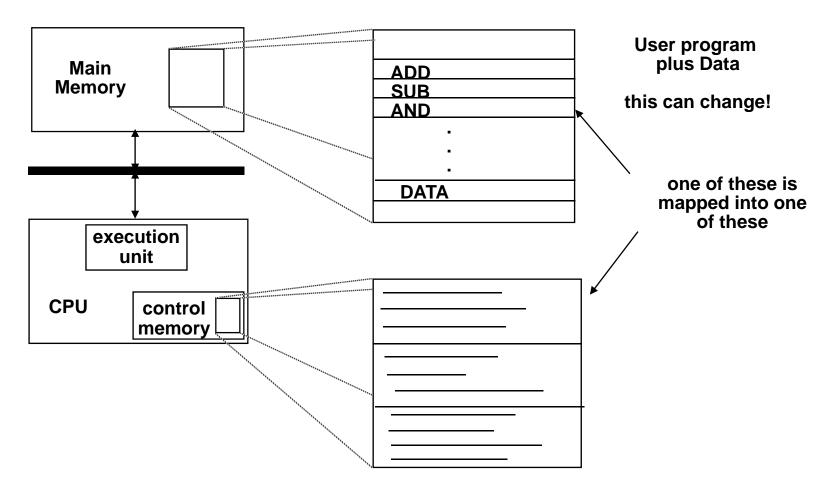
#### REVIEW

At the time of their initial development, CISC machines used available technologies to optimize computer performance.

- Microprogramming is as easy as assembly language to implement, and much less expensive than hardwiring a control unit.
- The ease of microcoding new instructions allowed designers to make CISC machines upwardly compatible: a new computer could run the same programs as earlier computers because the new computer would contain a superset of the instructions of the earlier computers.
- Because microprogram instruction sets can be written to match the constructs of high-level languages, the compiler does not have to be as complicated.

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## **Microprogramming**



Supported complex instructions a sequence of simple micro-inst



#### What is RISC?

- RISC, or *Reduced Instruction Set Computer*. is a type of microprocessor architecture that utilizes a small, highly-optimized set of instructions, rather than a more specialized set of instructions often found in other types of architectures.
- About 80% of the computations of a typical program required only about 20% of the instructions in a processor's instruction set. The most frequently used instructions were simple instructions such as load, store and add.
- Certain design features have been characteristic of most RISC processors:
  - one cycle execution time: RISC processors have a CPI (clock per instruction) of one cycle. This is due to the optimization of each instruction on the CPU and a technique called PIPELINING
  - pipelining: a techique that allows for simultaneous execution of parts, or stages, of instructions to more efficiently process instructions;
  - large number of registers: the RISC design philosophy generally incorporates a larger number of registers to prevent in large amounts of interactions with memory

# RISC's disadvantages

#### Code Quality

The performance of a RISC processor depends greatly on the code that it is executing.

If the programmer (or compiler) does a poor job of instruction scheduling, the processor can spend quite a bit stalling: waiting for the result of one instruction before it can proceed with a subsequent instruction.

Since the scheduling rules can be complicated, most programmers use a high level language (such as C or C++) and leave the instruction scheduling to the compiler.

This makes the performance of a RISC application depend critically on the quality of the code generated by the compiler. Therefore, developers (and development tool suppliers such as Apple) have to choose their compiler carefully based on the quality of the generated code.

# **Comparision**

Feature	RISC	CISC
Power	One or two mill watts	Many watts
Compute Speed	Up to a mega-flop	Up to several mega-flop
I/O	Custom, any sort of hardware	PC based options via a BIOS
Cost	Dollars	Tens to hundreds of Dollars
Environmental	High Temp, Low EM Emissions	Needs Fans
Operating System Port	Difficult - Roughly equivalent to making a Mac OS run on a SPARC Station	Load and Go- simplified by an industry standard BIOS

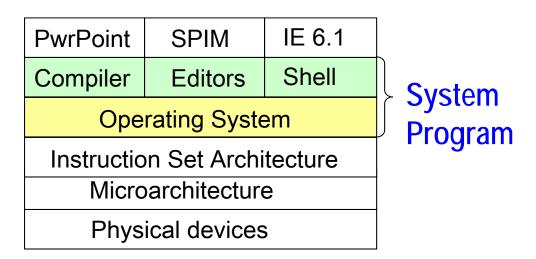
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#### "Iron Law" of Processor Performance

- Instructions per program depends on source code, compiler technology, and ISA
- Cycles per instructions (CPI) depends upon the ISA and the microarchitecture
- Time per cycle depends upon the microarchitecture and the base technology
- RISC systems shorten execution time by reducing the clock cycles per instruction.
- CISC systems improve performance by reducing the number of instructions per program.

# What is an Operating System?

- An intermediate program between a user of a computer and the computer hardware (to hide messy details)
- Goals:
  - Execute user programs and make solving user problems easier
  - Make the computer system convenient and efficient to use



### **Operating System Concepts**

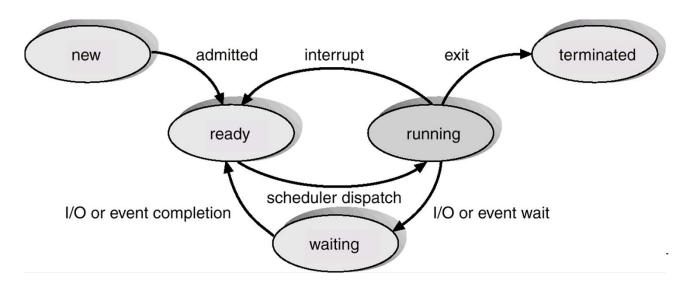
- Process Management
- Main Memory Management
- File Management
- I/O System Management
- Secondary Management
- Networking
- Protection System
- Command-Interpreter System

### **Process Management**

- A process is a program in execution
- A process contains
  - Address space (e.g. read-only code, global data, heap, stack, etc)
  - PC, \$sp
  - Opened file handles
- A process needs certain resources, including CPU time, memory, files, and I/O devices
- The OS is responsible for the following activities for process management
  - Process creation and deletion
  - Process suspension and resumption
  - Provision of mechanisms for:
    - process synchronization
    - process communication

#### **Process State**

- As a process executes, it changes state
  - new: The process is being created
  - ready: The process is waiting to be assigned to a process
  - running: Instructions are being executed
  - waiting: The process is waiting for some event (e.g. I/O) to occur
  - terminated: The process has finished execution



### **Process Control Block (PCB)**

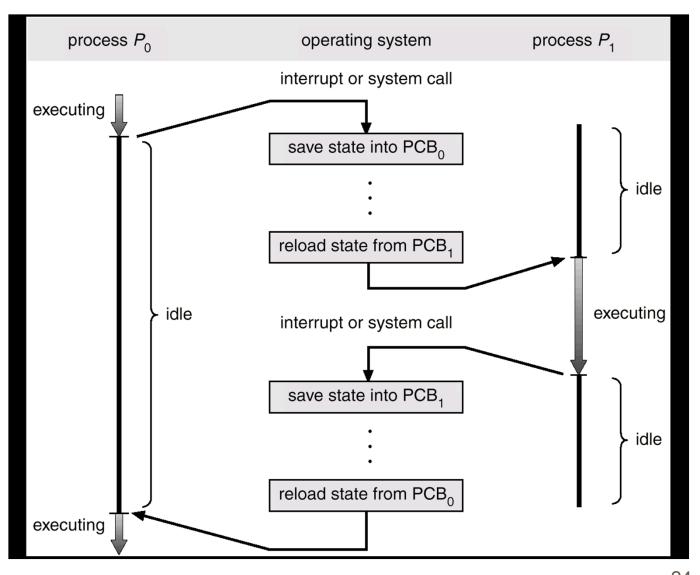
## Information associated with each process

- Process state
- Program counter
- CPU registers (for context switch)
- CPU scheduling information (e.g. priority)
- Memory-management information (e.g. page table, segment table)
- Accounting information (PID, user time, constraint)
- I/O status information (list of I/O devices allocated, list of open files etc.)

## **Process Control Block (PCB)**

process state process number program counter registers memory limits list of open files

#### **CPU Switch From Process to Process**



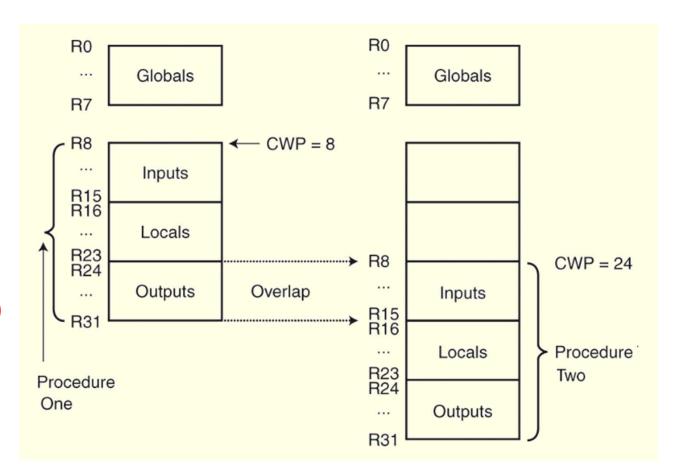
#### **RISC Machines**

- Because of their load-store ISAs, RISC architectures require a large numb of CPU registers.
- These register provide fast access to data during sequential program execution.
- They can also be employed to reduce the overhead typically caused by passing parameters to subprograms.
- Instead of pulling parameters off of a stack, the subprogram is directed to use a subset of registers.
- Fast Context Switching support with two additional local register banks (e.g; Infineon XC167CI)
- E.g.; Berkeley RISC: > 100 Regs

only 32 visible for the program.

#### **RISC Machines**

- This is how registers can be overlapped in a RISC system.
- The current window pointer (CWP) points to the active register window.



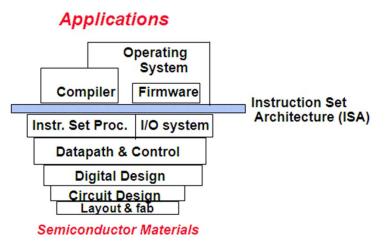
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#### **REVIEW**

#### **Instruction Set Architecture**

Is the interface between hardware and software.

- allows easy programming (compilers, OS, ..);
  - Provides convenient functionality to higher levels
- allows efficient implementations (hardware);
  - Permits an efficient implementation at lower levels
- has a long lifetime (survives many HW generations) portability



# Instruction Set Architecture (ISA) versus Implementation

#### ISA is the hardware/software interface

- Defines set of programmer visible state
- Defines instruction format (bit encoding) and instruction semantics
- Examples: MIPS, x86, IBM 360, JVM

### Many possible implementations of one ISA

- 360 implementations: model 30 (c. 1964), z990 (c. 2004)
- x86 implementations: 8086 (c. 1978), 80186, 286, 386, 486, Pentium, Pentium Pro, Pentium-4 (c. 2000), AMD Athlon, Transmeta Crusoe, SoftPC
- MIPS implementations: R2000, R4000, R10000, ...
- JVM: HotSpot, PicoJava, ARM Jazelle, ...

### Styles of ISA

- Accumulator
- Stack
- GPR
- CISC
- RISC
- VLIW
- Vector

- Boundaries are fuzzy, and hybridsare common
  - E.g., 8086/87 is hybrid accumulator-GPR-stack ISA
  - Many ISAs have added vector extensions



XC167 Derivatives

**Preliminary** 

**Functional Description** 

#### 3 Functional Description

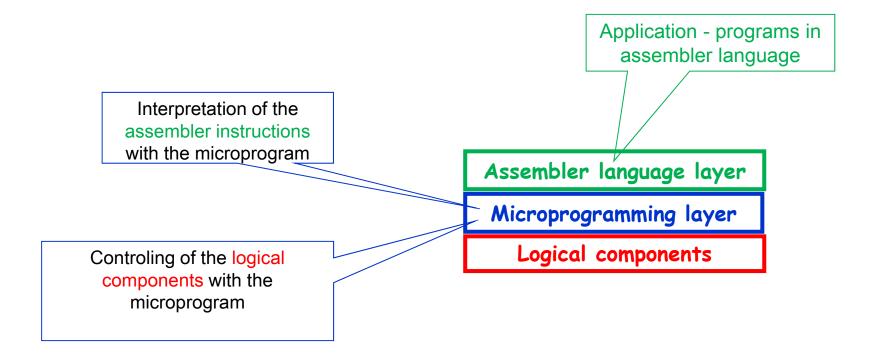
The architecture of the XC167 combines advantages of RISC, CISC, and DSP processors with an advanced peripheral subsystem in a very well-balanced way. In addition, the on-chip memory blocks allow the design of compact systems-on-silicon with maximum performance (computing, control, communication).

### **Styles of Implementation**

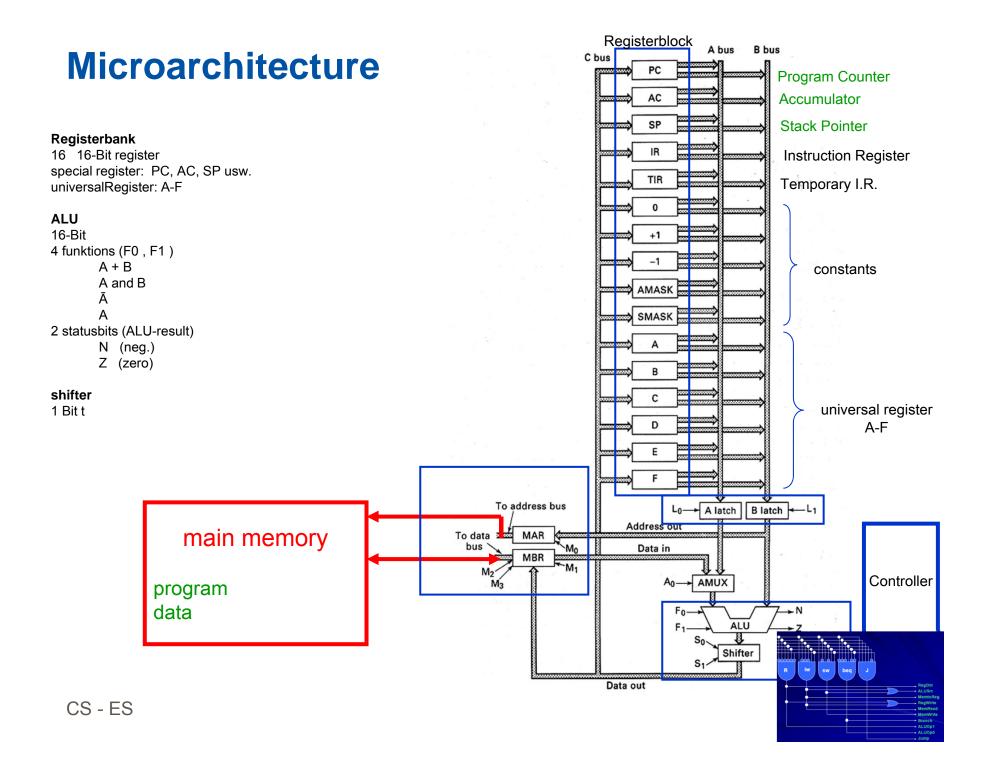
- Microcoded
- Unpipelined single cycle
- Hardwired in-order pipeline
- Software interpreter
- Just-in-Time compiler

## Micro programming

#### Tasks of the MP layer



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#### Format micro instruction

#### Signals for data path and memory:

16	control signals	load A-Bus
16	control signals	load B-Bus
16	_"_	load C-Bus
2	_"_	A, B- Latch
2	_"_	ALU-functions
2	_"_	shifter
1	_"_	MAR (M0)
3	_"_	MBR (M1), memory read/write (M2, M3)
1	_"_	AMUX (A0)
1	_"_	Enable C-Bus (ENC)

60 Bit per micro instruction

#### Micro instruction

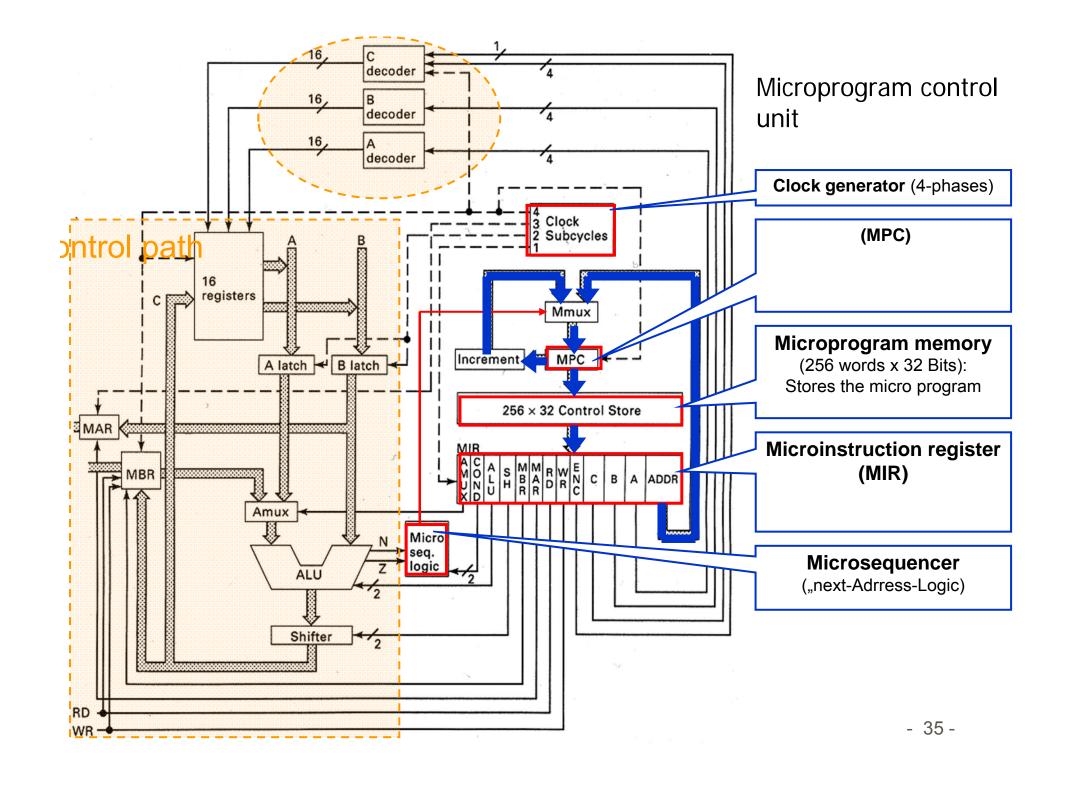


#### Format micro instruction

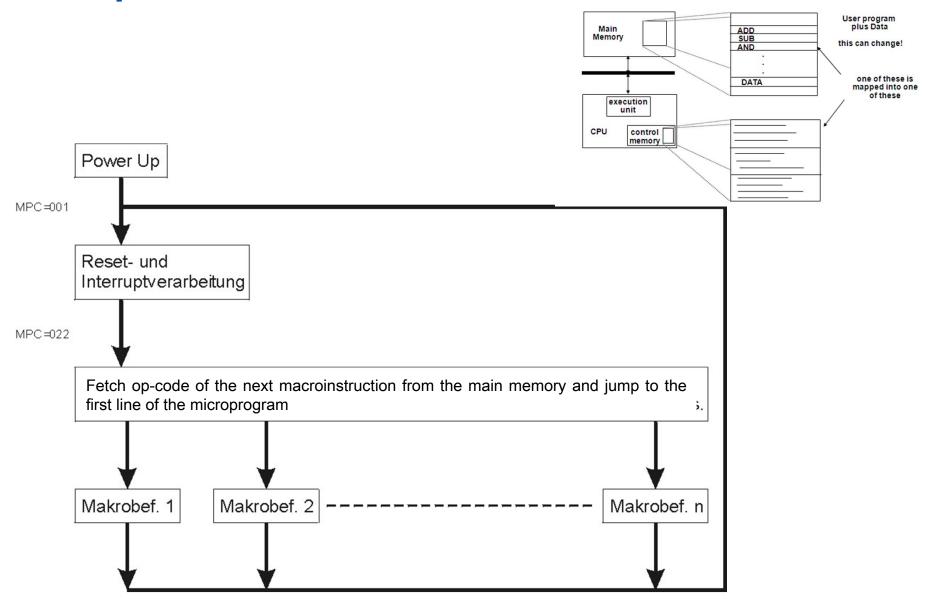
#### Reduction of the number of control bits

#### Use coding

```
A-Bus 4 Bit (instead of 16)
              B-Bus 4 Bit
              C-Bus 4 Bit
Bits
                        2
                                                               4
                                                                               4
                                                                                              4
                                                                                                                      8
         M COND ALU
                              SH
                                                               C
                                                                              В
                                         A
R
                                                                                              Α
                                                                                                                   ADDR
          AMUX —controls left ALU input: 0 = A latch, 1 = MBR
                 -ALU function: 0 = A + B, 1 = A AND B, 2 = A, 3 = \overline{A}
          ALU
                                                                                                                      ⇒controll unit
                  —shifter function: 0 = \text{no shift}, 1 = \text{right}, 2 = \text{left}
          SH
                 —load MBR from shifter: 0 = don't load MBR, 1 = load MBR
          MBR
                 —load MAR from B latch: 0 = don't load MAR, 1 = load MAR
          MAR
          RD
                  —requests memory read: 0 = \text{no read}, 1 = \text{load MBR from memory}
          WR
                  —requests memory write: 0 = \text{no write}, 1 = \text{write MBR to memory}
                  —controls storing into scratchpad: 0 = don't store, 1 = store
          ENC
                  —selects register for storing into if ENC = 1: 0 = PC, 1 = AC, etc.
          C
                  —selects B bus source: 0 = PC, 1 = AC, etc.
          В
                  —selects A bus source: 0 = PC, 1 = AC, etc.
```



### Interpretation – macroinstruction

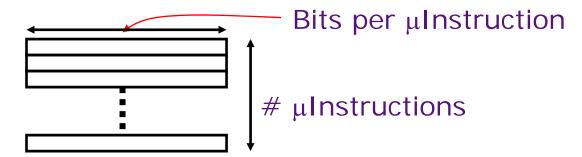


#### Microprogramm ("Interpreter") for the macroarchitecture

```
{main loop}
 0: mar := pc; rd;
                                                                                    Fetch
                                                        {increment pc}
 1: pc := pc + 1; rd;
 2: ir := mbr; if n then goto 28;
                                                        {save, decode mbr}
                                                                                   Decode
 3: tir := lshift(ir + ir); if n then goto 19;
                                                                                   Opcode
                                                        \{000x \text{ or } 001x?\}
4: tir := lshift(tir); if n then goto 11;
                                                                                    (Start)
                                                        {0000 or 0001?}
 5: alu := tir; if n then goto 9;
                                             "000x"
6: mar := ir; rd;
                                                        \{00000 = LODD\}
                                                                                    Execute
                                                                                     LODD
 7: rd;
8: ac := mbr; goto 0;
                                                                                    Execute
                                                        \{0001 = STOD\}
 9: mar := ir : mbr := ac : wr :
                                                                                     STOD
10: wr; goto 0;
11: alu := tir; if n then goto 15;
                                                        {0010 or 0011?}
                                                                                   Decode (2)
12: mar := ir; rd;
                                                        \{0010 = ADDD\}
                                                                                   Execute
13: rd:
                                                                                    ADDD
14: ac := mbr + ac; goto 0;
                                                        \{0011 = SUBD\}
15: mar := ir ; rd ;
                                                        {Note: x - y = x + 1 + \text{not } y}
16: ac := ac + 1; rd;
17: a := inv(mbr);
                                                                                    Execute
18: ac := ac + a; goto 0;
                                                                                     SUBD
```

										mi	croi	nstr	uctio
Register-Transfer-Notation	A M U	C 0 N	A L	S	M B	M A	R	W	E N				
	X	Ď	Ū	Н	R	R	D	Ď	C	С	В	Α /	ADDR
mar := pc; rd;	0	0	2	0	0	1	1	0	0	0	0	0	00
rd;	0	0	2	0	0	0	1	0	0	0	0	0	00
ir := mbr	1	0	2	0	0	0	0	0	1	3	0	0	00
pc := pc + 1	0	0	0	0	0	0	0	0	1	0	6	n	00
mar := ir; mbr := ac; wr;	0	0	2	0	1	1_	0	1	0	0	3	1	00
alu := tir; if n then goto 15;	0	1	2	0	0	0	0	0	0	0	0	4	15
ac := inv (mbr);	1	0	3	0	0	0	0	0	1	1	0	0	00
tir: = I shift (tir); if n then goto 25;		1	2	2	0	0	0	0	1	4	0	4	25
alu := ac; if z then goto 22;	0	2	2	0	n	0	0	0	0	0	0	1	22
ac := band (ir, amask); goto 0	0	3	1	0	0	0	0	0	1	1	8	3	00
sp := sp + (-1); rd;	0	0	0	0	0	0	1	0	1	2	2	7	00
tir : = / shift (ir + ir); if n then go to 69	0	1	0	2	0	0	0	0	1	4	3	3	69

#### Horizontal vs Vertical μCode



- Horizontal μcode has wider μinstructions
  - Multiple parallel operations per µinstruction
  - Fewer steps per macroinstruction
  - Sparser encoding ⇒ more bits
- Vertical μcode has narrower μinstructions
  - Typically a single datapath operation per μinstruction
    - separate μinstruction for branches
  - More steps to per macroinstruction
  - More compact ⇒ less bits
- Nanocoding
  - Tries to combine best of horizontal and vertical μcode

# Dictionary approach, two level control store (indirect addressing of instructions)

"Dictionary-based coding schemes cover a wide range of various coders and compressors.

Their common feature is that the methods use some kind of a dictionary that contains parts of the input sequence which frequently appear.

The encoded sequence in turn contains references to the dictionary elements rather than containing these over and over."

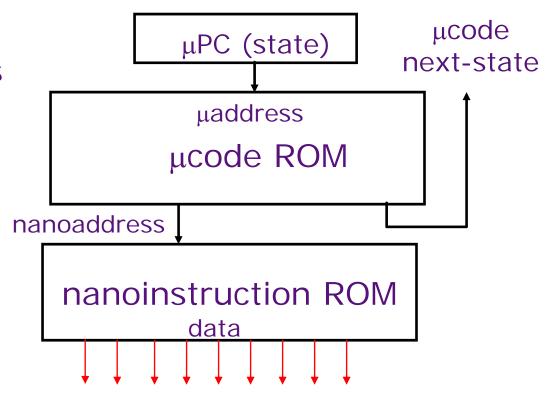
[Á. Beszédes et al.: Survey of Code size Reduction Methods, Survey of Code-Size Reduction Methods, *ACM Computing Surveys*, Vol. 35, Sept. 2003, pp 223-267]

#### **Nanocoding**

Exploits recurring control signal patterns in μcode, e.g.,

$$ALU_0 A \leftarrow Reg[rs]$$
...
 $ALU_0 A \leftarrow Reg[rs]$ 

. . .



- MC68000 had 17-bit μcode containing either 10-bit μjump or 9-bit nanoinstruction pointer
  - Nanoinstructions were 68 bits wide, decoded to give 196 control signals

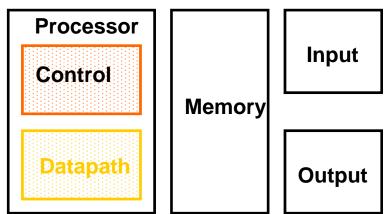
#### Microprogramming in Modern Usage

- Microprogramming is far from extinct
- Played a crucial role in micros of the Eighties
   DEC uVAX, Motorola 68K series, Intel 386 and 486
- Microcode pays an assisting role in most modern micros (AMD Athlon, Intel Core 2 Duo, IBM PowerPC)
  - Most instructions are executed directly, i.e., with hard-wired control
  - Infrequently-used and/or complicated instructions invoke the microcode engine
- Patchable microcode common for post-fabrication bug fixes, e.g. Intel Pentiums load µcode patches at bootup

## **Pipelining**

#### **Review: Single-cycle Processor**

- Five steps to design a processor:
  - Analyze instruction set → datapath requirements
  - 2. Select set of datapath components & establish clock methodology
  - 3. Assemble datapath meeting the requirements
  - 4. Analyze implementation of each instruction to determine setting of control points that effects the register transfer.
  - 5. Assemble the control logic
    - Formulate Logic Equations
    - Design Circuits



## **Single Cycle Performance**

- Assume time for actions are
  - 100ps for register read or write; 200ps for other events
- Clock rate is?

Instr	Instr fetch	Register read	ALU op	Memory access	Register write	Total time
lw	200ps	100 ps	200ps	200ps	100 ps	800ps
sw	200ps	100 ps	200ps	200ps		700ps
R-format	200ps	100 ps	200ps		100 ps	600ps
beq	200ps	100 ps	200ps			500ps

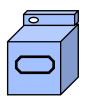
- What can we do to improve clock rate?
- Will this improve performance as well?

#### **Pipelining: It's Natural!**

- Laundry Example
  - Ann, Brian, Cathy, Dave each have one load of clothes to wash, dry, and fold
  - Washer takes 30 minutes
  - Dryer takes 40 minutes
  - "Folder" takes 20 minutes

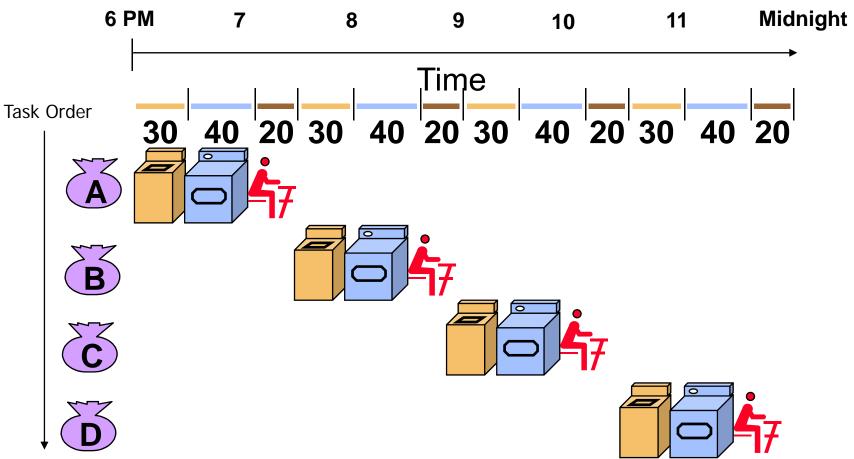






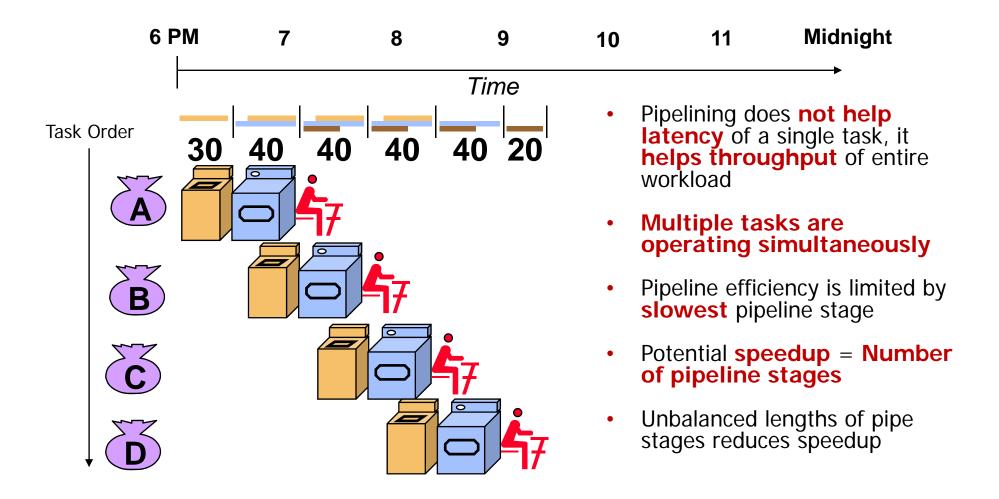


#### **Sequential Laundry**



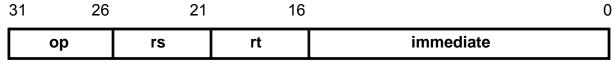
- Sequential laundry takes 6 hours for 4 loads
- If they learned pipelining, how long would laundry take?

## **Pipelined Laundry: Why Wait?**

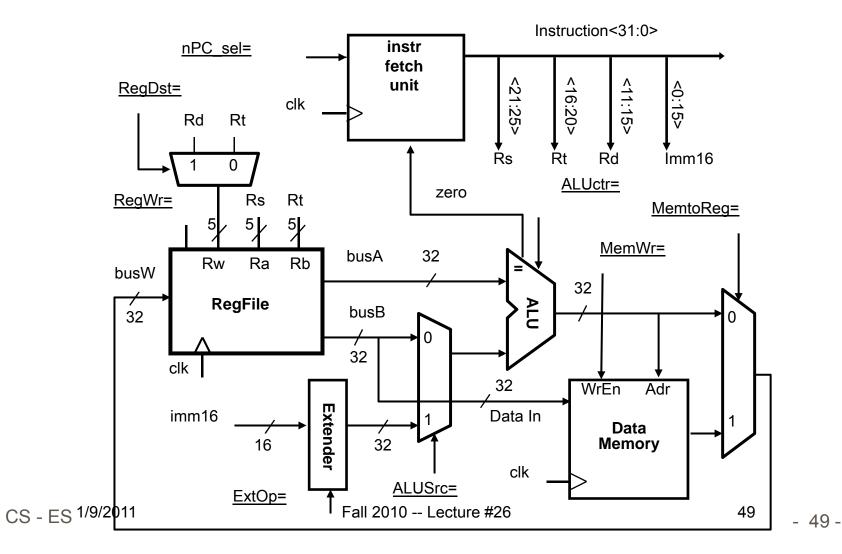


Pipelined laundry takes 3.5 hours for 4 loads

#### **Single Cycle Datapath**



Data Memory {R[rs] + SignExt[imm16]} = R[rt]



#### **Steps in Executing MIPS**

- 1) IFtch: Instruction Fetch, Increment PC
- 2) <u>Dcd</u>: Instruction <u>Decode</u>, Read Registers
- 3) <u>Exec</u>:

Mem-ref: Calculate Address

Arith-log: Perform Operation

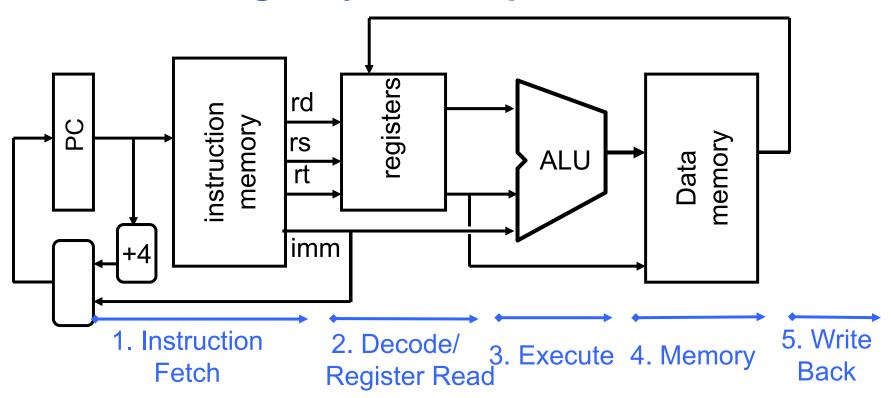
4) <u>Mem</u>:

Load: Read Data from Memory

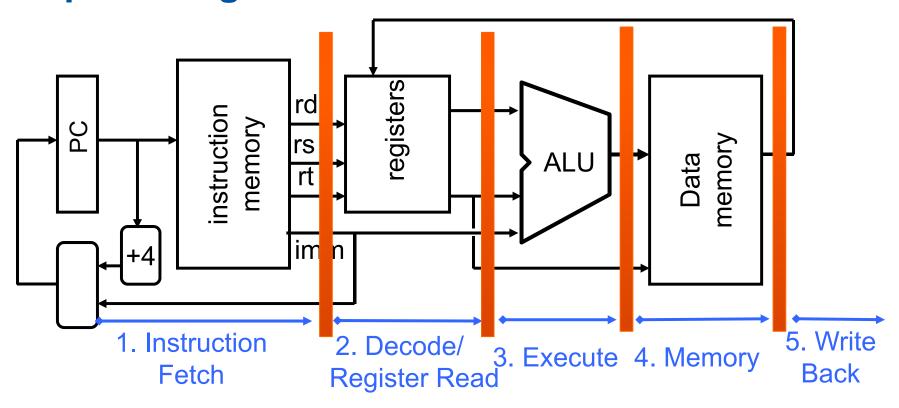
Store: Write Data to Memory

5) WB: Write Data Back to Register

#### Redrawn Single Cycle Datapath

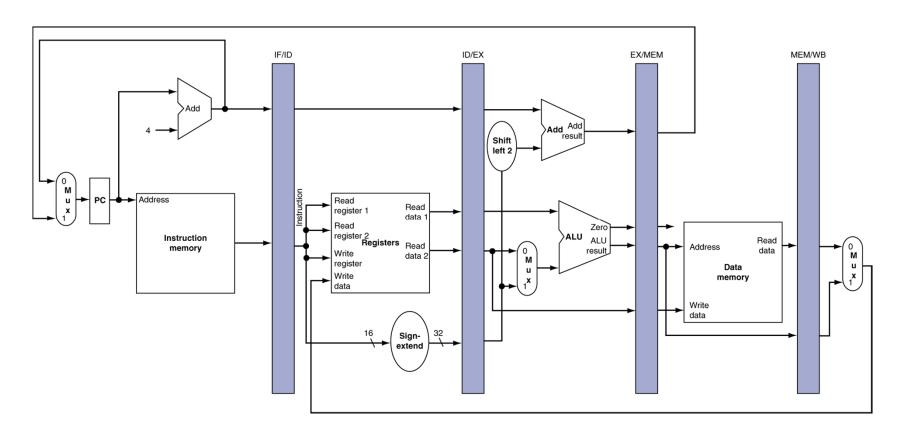


#### **Pipeline registers**

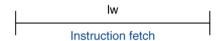


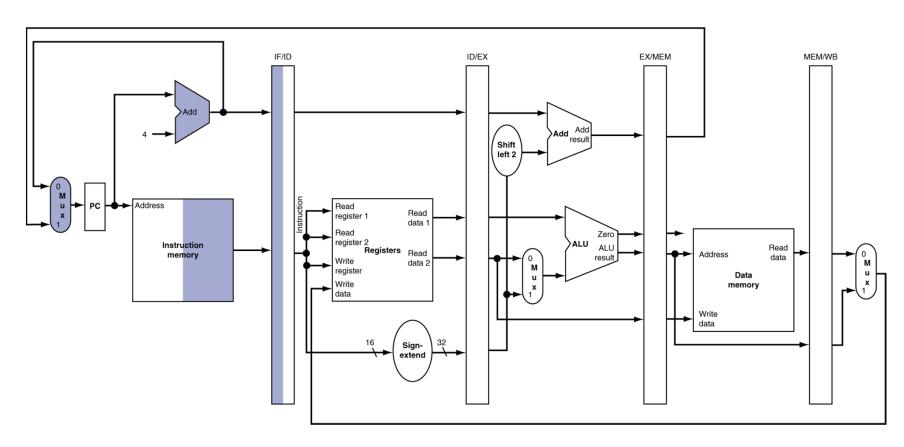
- Need registers between stages
  - To hold information produced in previous cycle

## **More Detailed Pipeline**



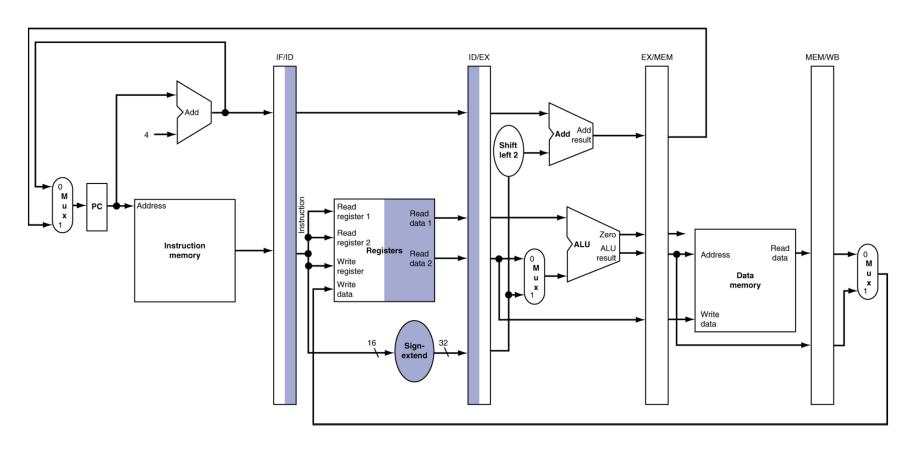
## IF for Load, Store, ...





## ID for Load, Store, ...

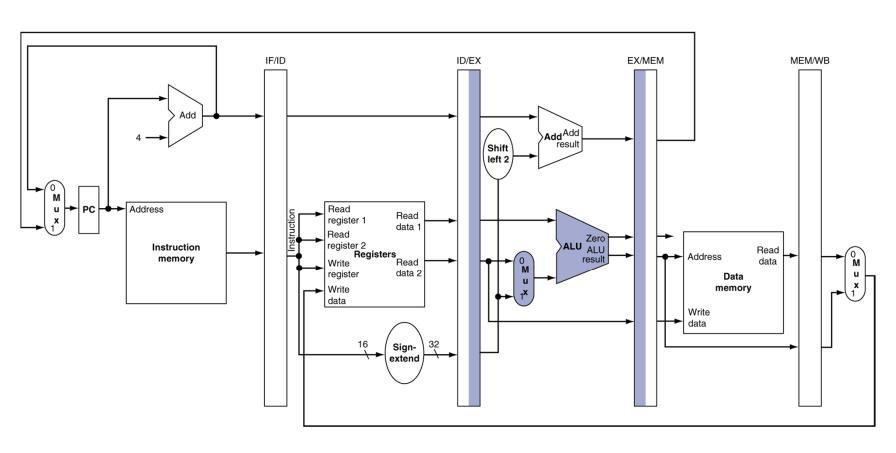




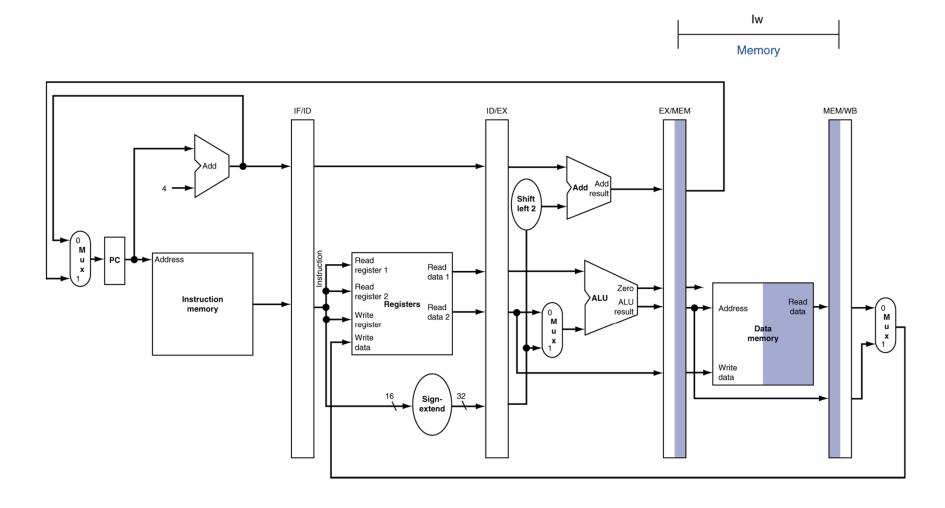
#### **EX for Load**



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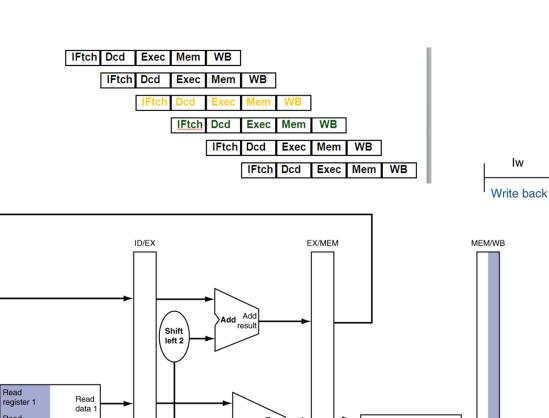
#### **MEM** for Load



CS - ES - 57 -

#### **WB** for Load

IF/ID



Read

data

Address

Data memory

Wrong register number

Address

Instruction

memory

PC 📥

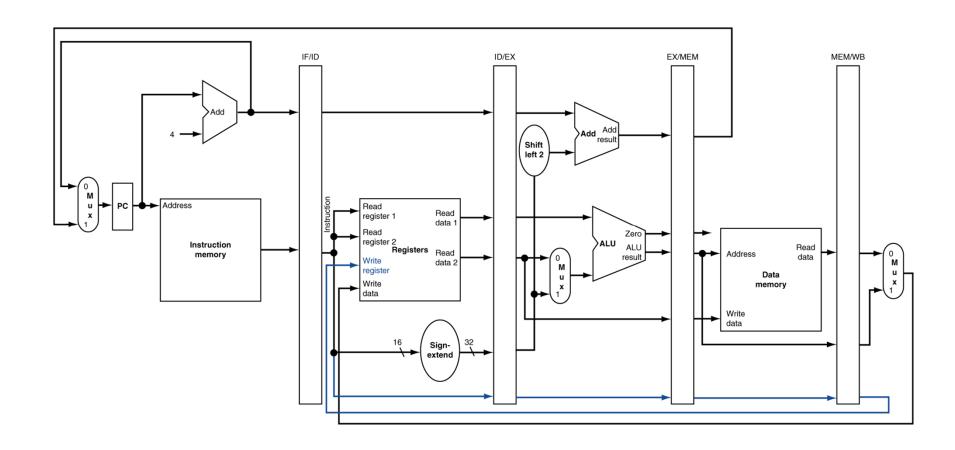
CS - ES - 58 -

egister 2 Registers Read

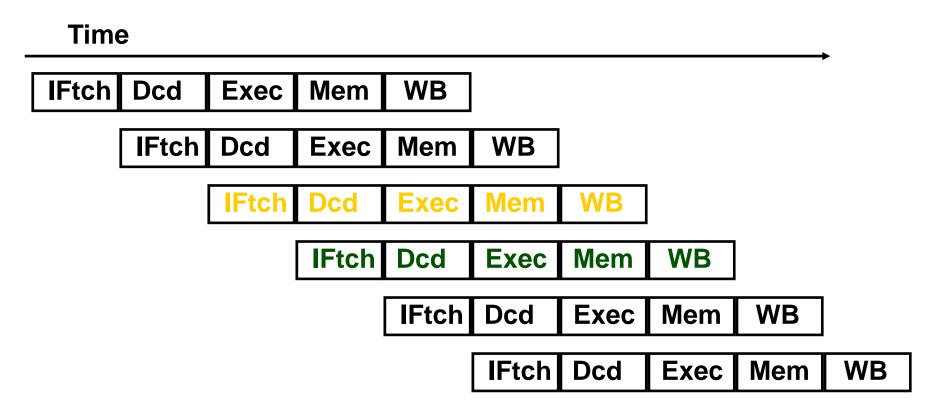
data 2

Signextend

## **Corrected Datapath for Load**



#### **Pipelined Execution Representation**



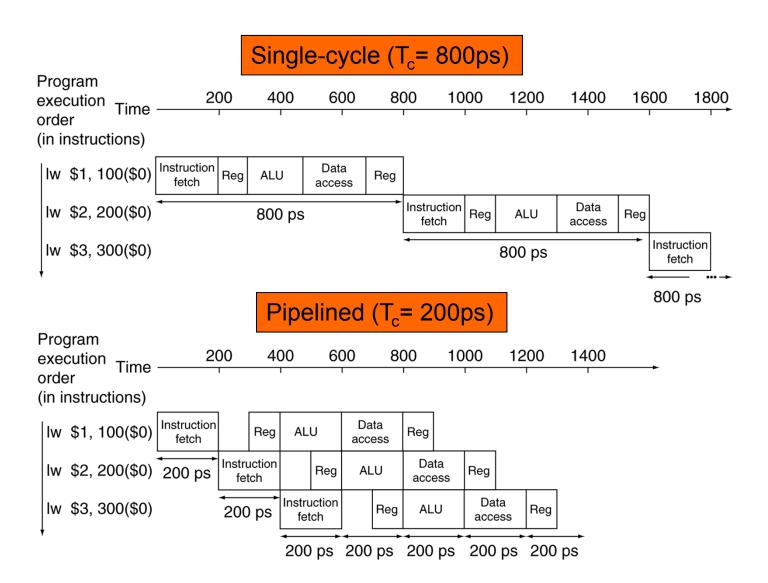
 Every instruction must take same number of steps, also called pipeline "stages", so some will go idle sometimes

#### **Pipeline Performance**

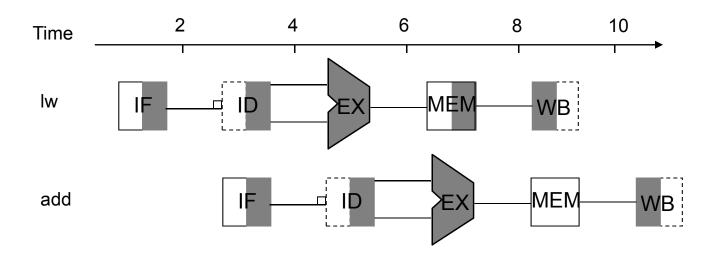
- Assume time for stages is
  - 100ps for register read or write
  - 200ps for other stages
- What is pipelined clock rate?
  - Compare pipelined datapath with single-cycle datapath

Instr	Instr fetch	Register read	ALU op	Memory access	Register write	Total time
lw	200ps	100 ps	200ps	200ps	100 ps	800ps
SW	200ps	100 ps	200ps	200ps		700ps
R-format	200ps	100 ps	200ps		100 ps	600ps
beq	200ps	100 ps	200ps			500ps

#### **Pipeline Performance**



#### **Graphically Representing Pipelines**



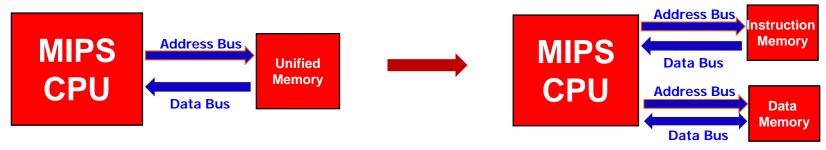
- Shading indicates the unit is being used by the instruction
- Shading on the right half of the register file (ID or WB) or memory means the element is being read in that stage
- Shading on the left half means the element is being written in that stage

#### **Hazards**

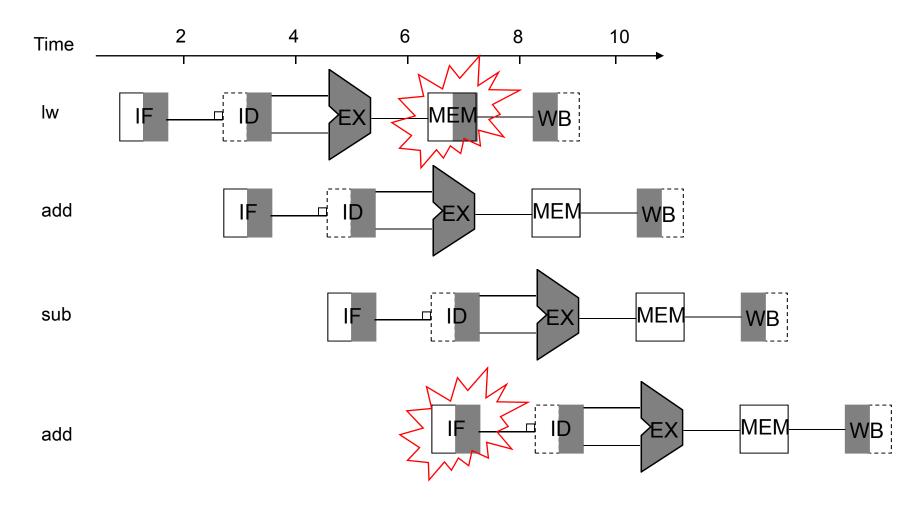
- It would be happy if we split the datapath into stages and the CPU works just fine
  - But, things are not that simple as you may expect
  - There are hazards!
- Situations that prevent starting the next instruction in the next cycle
  - Structure hazards
    - Conflict over the use of a resource at the same time
  - Data hazard
    - Data is not ready for the subsequent dependent instruction
  - Control hazard
    - Fetching the next instruction depends on the previous branch outcome

#### **Structure Hazards**

- Conflict over the use of a resource at the same time
- Suppose the MIPS CPU with a single memory
  - Load/store requires data access in MEM stage
  - Instruction fetch requires instruction access from the same memory
    - Instruction fetch would have to stall for that cycle
    - Would cause a pipeline "bubble"
- Hence, pipelined datapaths require separate instruction and data memories
  - Or separate instruction and data caches



## **Structure Hazards (Cont.)**



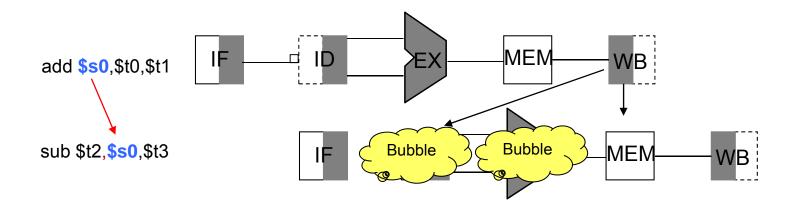
**Need to separate instruction and data memory** 

#### Structural Hazard – reg read/write

- Two different solutions have been used:
  - 1) RegFile access is VERY fast: takes less than half the time of ALU stage
    - Write to Registers during first half of each clock cycle
    - Read from Registers during second half of each clock cycle
  - 2) Build RegFile with independent read and write ports
- Result: can perform Read and Write during same clock cycle

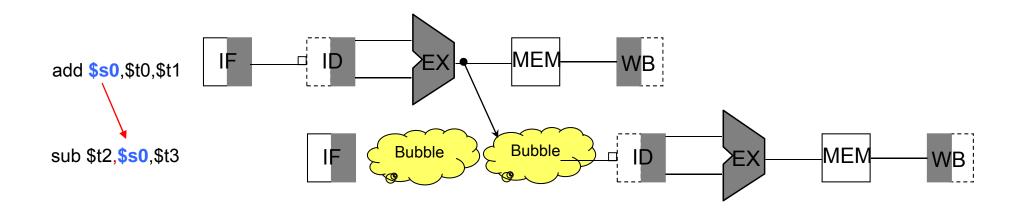
#### **Data Hazards**

Data is not ready for the subsequent dependent instruction



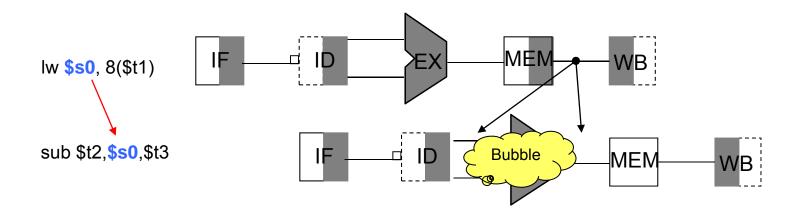
- To solve the data hazard problem, the pipeline needs to be stalled (typically referred to as "bubble")
   Then, performance is penalized
- A better solution?
  - Forwarding (or Bypassing)

## **Reducing Data Hazard - Forwarding**



#### Data Hazard - Load-Use Case

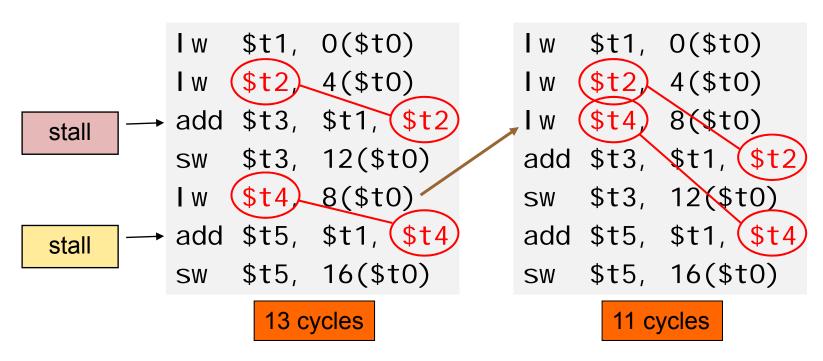
- Can't always avoid stalls by forwarding
  - Can't forward backward in time!



This bubble can be hidden by proper instruction scheduling

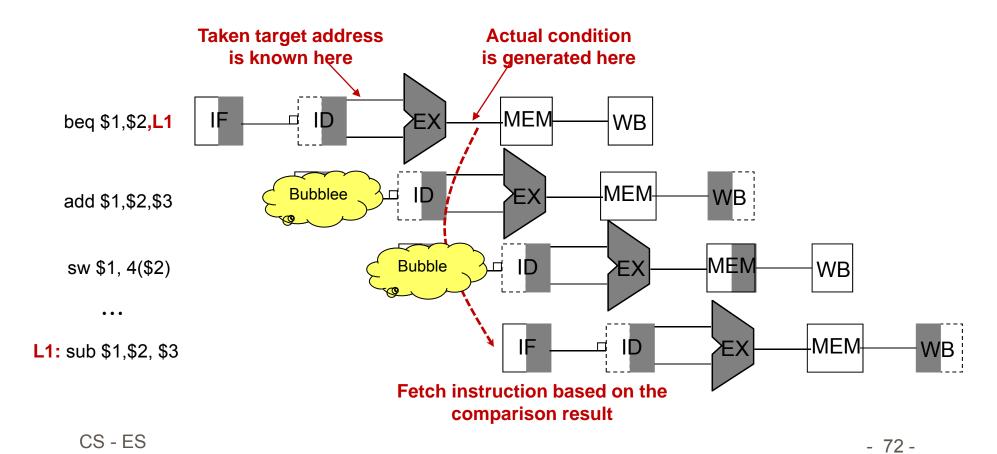
# **Code Scheduling to Avoid Stalls**

- Reorder code to avoid use of load result in the next instruction
- $\blacksquare$  C code for A = B + E; C = B + F;



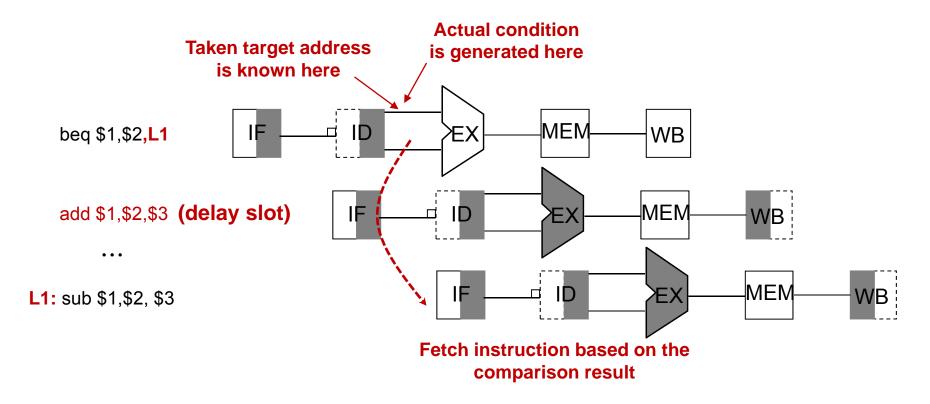
#### **Control Hazard**

- Branch determines the flow of instructions
- Fetching next instruction depends on branch outcome
  - Pipeline can't always fetch correct instruction
  - Branch instruction is still working on ID stage when fetching the next instruction



#### **Delay Slot**

- Branch instructions entail a "delay slot"
  - Delayed branch always executes the next sequential instruction, with the branch taking place after that one instruction delay
  - Delay slot is the slot right after a delayed branch instruction



## **Delay Slot (Cont.)**

 Compiler needs to schedule a useful instruction in the delay slot, or fills it up with nop (no operation)

```
// $s1 = a, $s2 = b, $3 = c
// $t0 = d, $t1 = f
a = b + c;
if (d == 0) { f = f + 1; }
f = f + 2;

add $s1, $s2, $s3
bne $t0, $zero, L1
nop // delay slot
addi $t1, $t1, 1
L1: addi $t1, $t1, 2
```

#### Can we do better?

```
bne $t0, $zero, L1
add $s1, $s2, $s3 // delay slot
addi $t1, $t1, 1
L1: addi $t1, $t1, 2
```

Fill the delay slot with a useful and valid instruction

#### **Pipeline Summary**

- Pipelining improves performance by increasing instruction throughput
  - Executes multiple instructions in parallel
- Pipelining is subject to hazards
  - Structure, data, control hazards
- Instruction set design affects the complexity of the pipeline implementation

# **Embedded Processors : examples**

CISC	RISC
68000 series	Sparc
X86 family	AMD 29000
PDP-11	MIPS
VAX	SuperH
IBM 370	PowerPC
	Arm

CS - ES

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